DART AEROSPACE LTD	Work Order:	22366
· · · · · · · · · · · · · · · · · · ·		
Description: Hi - Step Leg Assembly	Part Number:	D3065-041
Zf 03,02,28		
Dwg: D3065 Rev. At A2	Qty:	40
PF 43-02-77		Page 2 of 2

Step	Location	Procedure	Ву	Date	Qty
19	MV	Machine D3065-5 as per folio FA179 and Dwg D6065, use			,
		stack of 10.	En	05/03/25	100
20	MV	Deburr to take measurement	Co	05/03/79	100
21	QC2	Inspect parts as they come off the CNC machine	En	05/03/19	100
22	QC8	Second check	gn/	05/03/29	100
23	MV	Machine D3066-1 as per Folio FA280 and Dwg D3066, use stack of 10.	En	65/05/29	100
24	MV	Deburr to take measurement		65/05/70	100
25	QC2	Inspect parts as they come off the CNC machine	Ep	0403/293	107
26	QC8	Second check	m/2	08/00/29	106
27	GA	Deburr D3065-1, D3065-3, D3065-5, D3065-7 & D3066-1 stack.	SB	05/04/22	50
28	GB	Bend D3065-1, D3065-3 & D3065-7 as per Dwg D3065	SK	201/22	50
29	QC5	Inspect work to Step 28	B	205 ch 22	50
30	FP	Chemical conversion coat as per QSI 005 4.1 RF 02.01.06 D3065-1, D3065-3, D3065-5, D3065-7 & D3066-1	SB	05/04/25	50
31	GA	Assemble as per Dwg D3065 and identify as D3065-041 Assembly. Oty Part Number Description Batch	SB .	05/04/29	50
32	QC5	Inspect work to Step 31	2	05.04.29	29
33	GA	Identify and Stock D3065-041 Hi-Step Leg Assembly D3066-1 Spacer	SB	05/01/29	50
34	AC	Cost / part 38.79	SUC	05-65-02	50
35	DC	Close W/O 37, & 3 Inspect Level 21	H)	05.05.05	50
Pay	Date	Change	visod I	Ry Appro	

7	Rev	Date	Change	Revised By	Approved
ſ	A	01.12.10	New Issue	SM	
\mathbf{i}	В	02:09.10	Re-format; Incorporated D3065-1/-3/-5/-7	KJ	
ſ	C _f	02.11.01	Incorporated D3066-1 IPP	KJ KT	4



Pos.

Pro

Dart Ae	rospace	Ltd
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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			

			-							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
	,	Description of NC		Corrective Action Section B		Verification		Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector
Ä								
L.								
							•	
							,	
,								

Part No:	PAR #: Fa	ault Category:	NCR:	Yes N	Vo	DQA:	Date:	
NOTE: Date & initial all entries				QA: N/	C C	osed:	Date:	

D3065-5DART AEROSPACE LTD	Work Order:	22366
		. t
Description: Step Spacer	Part Number:	D3065-1
Inspection Dwg: D3065 Rev: A2		Page 1 of 1

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.250	+/-0.010	0.246	1	4		
2.093	+/-0.010	2.697				
3.936	+/-0.010	3.931				
4.186	+/-0.010	4.92				
0.587	+/-0.010	0.586	~		height game	
Ø0.128	+0.005 -0.000	0-128			1,000	A
R0.125	+/-0.010	0.125	/			3
3.465	+/-0.010	3.465	/		height agen	
Ø1.250	+0.005 -0.000	1.250			100/11	
0.368	+/-0.010	0.368	/			
0.871 (Pitch)	+/-0.005	0.869	/			·
				10 - 10		
		-				

Measured by:	Audited by: 9rl	Prototype Approval:	N/A
Date: osloslaj	Date: 05/03/29	Date:	03.10.08

Rev	Date	Change	·	Revised by	Approved
A	03.09.22	New Issue	Plo D3065-041	KJ/RF	1 2
					





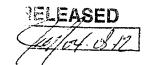
D3065-5DART AEROSPACE LTD	Work Order:	22366
Description: Step Spacer	Part Number:	D3065-3
Inspection Dwg: D3065 Rev: A2		Page 1 of 1

X First Article Prototype

		<u> </u>				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.260	+/-0.010	1.258	1			
3.260	+/-0.010	3.260	/			
5.260	+/-0.010	5.264	~			
6.520	+/-0.010	6.521	-			
2.093	+/-0.010	2.095				
3.936	+/-0.010	3.943	-			
4.186	+/-0.010	4.186				
Ø0.128	+0.005/-0.000	0.130	~			
Ø1.250	+0.005/-0.000	1.253				
Pitch 1.204	+/-0.005	1.201	-			
			·	-		
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					·····	
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		·				

Measured by:	EP	Audited by:	gnl	Prototype Approval:	N/A
Date:	05/03/25/	Date:	05/03/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.02.25	New Issue P/O D3065-041	KJ/RF	2 /1
В	04.08.12	Removed dimension 1.204	KJ/JLM	1/20/1
				7



D3065-5DART AEROSPACE LTD	Work Order:	22366
Description: Step Leg	Part Number:	D3065-5
Inspection Dwg: D3065 Rev: A2		Page 1 of 1

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.458	+/-0.010	16.455	/			
15.750	+/-0.005	15.750	./			
2.250	+/-0.005	2.749				
3.460	+/-0.005	3457				
0.865	+/-0.005	0,84				•
6.020	+/-0.005	6.622				
1.205	+/-0.005	1.204				
3.484	+/-0.005	3.486	_			·
0.871	+/-0.005	0.868	_			
8.325	+/-0.010	8.328	/			
0.551	+/-0.010	0.556				
0.213	+0.005/-0.000	0.213	_			
Ø0.128	+0.005/-0.000	0-130				
		·		-		
•						
				-		
						-

Measured by:	Ep	Audited by:	gnl	Prototype Approval:	N/A
Date:	05/07/29	Date:	05/03/29	Date:	N/A

A 03.09.22 New Issue P/O D3065-041 KJ/RF B 04.06.15 Added Ø0.128 dimension KJ/JLM	Į	Rev	Date	Change		Revised by	Approved
B 04.06.15 Added Ø0.128 dimension		Α	03.09.22	New Issue	P/O D3065-041	KJ/RF	01
	[04.06.15	Added Ø0.128	dimension	KJ/JLM ,	RIII

RELEASED
OI-CO-17

D3065-5DART AEROSPACE LTD	Work Order:	22366
Description: Step Spacer	Part Number:	D3065-7
Inspection Dwg: D3065 Rev: A2		Page 1 of 1

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
Ø0.128	+0.005/-0.000	0.130	/				
0.865 (Pitch)	+/-0.005	0.863	/				
4.522	+/-0.010	4.527					
0.250	+/-0.010	0.245	-				
2.093	+/-0.010	2.088	V				
3.936	+/-0.005	3.939	~				
4.186	+/-0.010	4.186	-				
Ø1.250	+/-0.005	1.250	-				
R0.125	+/-0.010	0.125					
Grain Direction	N/A	•					

		- 40					
	·	100000000000000000000000000000000000000					
· · · · · · · · · · · · · · · · · · ·							

Measured by:	80	Audited by:	me	Prototype Approval:	N/A
Date:	05/02/20	Date:	04/13/29	Date:	N/A

	Rev	Date	Change	Revised by	Approved
	Α	03.09.22	New Issue P/O D3065-041	KJ/RF	2/
	В	04.05.15	Removed 0.531, 3.686, 0.580; Added 3.936 dimensions	KJ/JLM	Chall
-					100

RELEASED

D3065-5DART AEROSPACE LTD	Work Order:	22366	
Description: Spacer	Part Number:	D3066-1	
Inspection Dwg: D3066 Rev: A		Page 1 of 1	

X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments	
Dimension		Dimension	Accept	Reject	Inspection		
Ø0.128	+0.005 -0.000	0.130	/				
0.708	+/-0.010	0.702	-				
0.358	+/0.010	0.351					
0.350	+/0.010	0.349	~				
2.250 (Pitch)	+/-0.005	2.248	v				
16.450	+/0.010	16.450	س				
						·	
·							

Measured by:	Sp	Audited by:	me	Prototype Approval:	N/A
Date: O.	5/03/28	Date:	0403/29	Date:	03.10.08

Rev	Date	Change		Revised by	Approved
Α	03.09.22	New Issue	P/o :D3065-041	KJ/RF	



Job Costing Report

Dart Aerospace Ltd.

Hawkesbury

Feb 07, 2005 03:58 pm

Work Order No : 0022366

Project Name Project For

: D3065-041 : WK515

Work Order Type Main WO Number

: Main

House Part Number: D3065-041

Description : Step Leg Assembly

0

50 h

: 02-07-05

: 03-30-05

Manufactured : Yes

Amount Req'd :

Amount Done :

Start Date Est Finish Date

Act Finish Date : No Drawings Reqd

Ok for Approval

Approval Rec'd

Department Code:

Burden Flags : NNNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date

Invoice Number:

Invoice Amount : 0.00

Order Entry No :

🦥 OE Value 0.00

0.000% Est-Margin 0.000% Actual Margin

\$0 Posted to Finished Goods

			Estimated	Actual	Var. %	Posted	To Post
	Material Cost Engineering Hours	=== : :	0.00	0.00	0.00	0.00	0.00
	Engineering Cost Production Hours	:	0.00	0.00	0.00	0.00	0.00
	Production Cost	:	0.00	0.00	0.00	0.00	0.00
	Packaging Hours Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
	OverHead Hours OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
	CNC Hours	:	0.00	0.00	0.00	0.00	0.00
	Misc. Hours Misc.	:	0.00	0.00	0.00	0.00	0.00
•	,Burden	:	0.00	0.00	0.00	1	· · · · · · · · · · · · · · · · · · ·
	Total Cost	:	0.00		0.00	<i>.</i> *	
	Margin Selling Cost	:	0.000	0.000		341	`
		•		•		•	

Estimated Actual 0.00 Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) 0.00